

**MADE IN GERMANY** 



# RETONE

## Lightprofiles with high performance

RETONE® was founded in the heart of southern Bavaria by the well-established company Plereiter, which has a history of over 25 years in CNC-Technology. *RETONE®* is innovator and developer in the sector of LED-profiles for the most individual and technically challenging solutions. NEW: Also for drywall constructions.



### **High-End Engineering**

The founder Alfons Plereiter together with a team of engineers, designers, quality managers and distributers are combining the expertise of mechanical engineering and CNC-technology to create an honest, precise and successful unit.

in a longer

R,

Solid values are the perfect basis for our products – made in Germany.

**RETONE® LEADING PROFILES** 



# RETONE®

### **Customized Solutions**

No matter how unusual your application may be – individual scopes of design, flexible planning, short ways between development and production, as well as latest manufacturing technology make *RETONE*<sup>®</sup> the perfect supplier and partner for your project.

WE FIND YOUR SOLUTION!

# Always suitable for your project

covers and lenses

# A modular construction kit with endless possibilities

RETONE\* leading profiles not only provide all profile components which are necessary for an ideal LED illumination. Thanks to our construction kit system, we also guarantee that everything always fits perfectly together: the profile, the covers, the endcaps, the extras.

- covers and lenses
- profiles
- endcaps
- mounting material

All our products are MADE IN GERMANY. We guarantee highest quality, accuracy of fit and easy mounting. profiles endcaps Montagezubehör

# Flexible down to the last detail

## Overview of combination options

#### covering

as required, available as flat, angled and round and also transparent, satined or black (Day&Night)





# Tailor-made to order

# Special requirements without any limits

Individual solutions for very special requirements need a lot of experience and flexibility. has specialized in being prepared for ary project and makes almost any of your wishes possible.



# Everything that LED strips need

## Our profiles for your head start

#### Standards which set a benchmark

Benefit from the comprehensive know-how of profiles in LED lighting. Already our standard range comprises over 20 different profiles for various applications in the linear LED lighting. Made of blank drawn or anodized aluminium in standard lengths of 2, 3 or 6 meters. Available in the packaging units of 500, 1.000 or 1.500 meter. Also small amounts are possible.

#### **Convincing benefits**

Depending on the order volume and requirements, we produce exactly those profiles which are needed for your project. With individual cutting up to 6 meter.







	L	58	_			
	17.5 5 2		23 <u>1</u>	30 Set	23 N	29
Profil	R19	R20	R26	R27	R28	R29
operating performance [w/m]	12	k. A.	28	28	28	45
surface finish	mill finish	mill finish	silver anodized	silver anodized	silver anodized	silver anodized
surface mounted profile	Х	Х	Х		Х	Х
recessed profile		Х	Х	Х	Х	Х
corner profile						
suspension profile		Х	Х	Х	Х	Х
special applications	for bendable light					
suitable covers			C4, C5, C12, C13, C14, C15	C4, C5, C12, C13, C14, C15	C4, C5, C12, C13, C14, C15	C18, C19
suitable endcaps			Z3, Z6, Z34	Z5, Z17, Z35	Z8, Z9, Z36	Z39
suitable mounting material	Z33		Z20, Z26, Z30, Z44, Z45, Z52, Z56	Z20, Z26, Z29, Z30, Z44, Z45, Z52, Z56	Z20, Z26, Z30, Z44, Z45, Z52, Z56	Z20, Z21, Z25, Z28, Z30, Z46, Z51

		34,1				
<sup>15</sup> 26,23	18			12,7	25	12,50
R10	ی R11	R12	R13	<mark>1 1</mark> ដី R14	R15	ت R18
28	12	30	20	19	30	12
silver anodized	silver anodized	silver anodized	silver anodized	silver anodized	silver anodized	silver anodized
				Х	Х	Х
	Х				Х	Х
		Х				
				Х	X	
wardrobes (clothes rail)	slim, small	corner profile 90 degree illumination	corner walls	small, round lighting	drivable extra stable	our smallest
C1, C9, C10	C1, C9, C10	C6	C2, C3, C11, C22, C23, C24	C7	C8	C1, C9, C10
Z10	Z31	Z11		Z12	Z13	Z14, Z15
Z62	Z24, Z50, Z53, Z55	Z21, Z26, Z52, Z56		Z20, Z21, Z23, Z28 Z46	Z20, Z22, Z27, Z28	Z24, Z50, Z53, Z5
12.46	47 30	C C 2	19 500 - D00 U		34	
R30	R31	R32	R33 + R33_bk	R34 + R34_bk	R36	R37 + R37_bk
45 silver anodized	60 silver anodized	50 silver anodized	13 silver anodized black anodized	13 silver anodized	30 mill finish	
	X		Diacit anouzed	hlack anodized		15 silver anodized black apodized
Х			Х	black anodized	X	
			X X	black anodized X X	X	silver anodized
Х				Х	X	silver anodized
	X			Х	X	silver anodized black anodized
		shelves frames and more		Х	X indirect illumination	silver anodized black anodized
C18, C19		frames	X	X X construction	indirect	silver anodized black anodized X X Corner (illumination
C18, C19 Z40	X	frames	X construction grooves for paste in C16, C17, C25	X X construction grooves for paste in C16, C17, C25	indirect illumination C16, C17	silver anodized black anodized X X Corner (illumination 90 degree)

Z51, Z54, Z54\_bk

Z51, Z54, Z54\_bk

Z21, Z23, Z29,

Z46

Z20, Z21, Z25, Z28

Z20, Z21, Z23,

Z29, Z30, Z46, Z51 Z28, Z30, Z43\_bk, Z46

T2, Z28, Z46



#### **Profile R1** Corner profile for linear LED-technology

The surface mounted profile made of anodized aluminium is especially resistant to corrosion.

Usable for lamps, shop- and furniture lighting, displays, signage.

It can be attached by using various mounting clips (Z25, Z51, Z54).

Available covers: flat (C2, C11, C22, C23, C24) or U-shaped (C3)



Scale: 1:2



urface colour     natural aluminium       urface finish     anodized       perficient of linear expansion [1/K]     23.40 *10^-6       perating performance [w/m]     14	Article number	PA311DX00*
urface finish     anodized       pefficient of linear expansion [1/K]     23.40 *10^-6       perating performance [w/m]     14	net weight [kg per linear meter]	0,231
perficient of linear expansion [1/K]       23.40 *10^-6         perating performance [w/m]       14	surface colour	natural aluminium
perating performance [w/m] 14	surface finish	anodized
3	coefficient of linear expansion [1/K]	23.40 *10^-6
mensions wybyl [mm] 17.5 x 17.5 x 2000*	operating performance [w/m]	14
	dimensions wxhxl [mm]	17,5 x 17,5 x 2000*
ngth tolerances [ISO 2768-1] medium	length tolerances [ISO 2768-1]	medium
aterial EN AW-6060 T66	material	EN AW-6060 T66

	suitabl	e covers	
<u>^</u> 2	C3	C11	c







itable mounting material





#### Profile R2 / R2\_bk Wall profile Up & Down for linear LED-technology

The surface mounted profile made of anodized aluminium is especially resistant to corrosion.

Useable for facade illumination, wall ceiling, skirting board, furnitur lighting.

It can be attached by using various mounting clips (Z26, Z52), suspension (Z20, Z56), mounting pin (Z46) or wire suspension (Z28). As an expansion one can use connectors (Z21).

Available covers: flat (C2, C11, C22, C23, C24) or U-shaped (C3)









	Artio			
C2	C3	C11	C22	net v
				surfa
C23	C24			surfa
	suitable	endcaps		coeff



suitable mounting material



Article number	PA401DX00*	PB401DX00*
net weight [kg per linear meter]	0,661	0,661
surface colour	natural aluminium	black
surface finish	anodized	anodized
coefficient of linear expansion [1/K]	23.40 *10^-6	23.40 *10^-6
operating performance [w/m]	2 x 25	2 x 25
dimensions wxhxl [mm]	55 x 18,5 x 2000*	55 x 18,5 x 2000*
length tolerances [ISO 2768-1]	medium	medium
material	EN AW-6060 T66	EN AW-6060 T66



#### Profile R3 / R3\_bk Surface mounted profile for linear LED-technology

The surface mounted profile made of anodized aluminiumis especially resistant to corrosion.

It can be attached by using various mounting clips (Z25, Z25\_bk, Z51, Z54, Z54\_bk).

Usable for versatile assemblies, linear lamps, pendants, floor lights, displays, signage.

Available covers: flat (C2, C11, C22, C23, C24) or U-shaped (C3)



Scale: 1:2





Article number	PA301DX00*	PB301DX00*
net weight [kg per linear meter]	0,119	0,119
surface colour	natural aluminium	black
surface finish	anodized	anodized
coefficient of linear expansion [1/K]	23.40 *10^-6	23.40 *10^-6
operating performance [w/m]	12	12
dimensions wxhxl [mm]	17,5 x 8,6 x 2000*	17,5 x 8,6 x 2000*
length tolerances [ISO 2768-1]	medium	medium
material	EN AW-6060 T66	EN AW-6060 T66

suitable covers							
C2	С3	C11	C22				
C23	C24						
	suitable	endcaps					





Z54 bk

#### Profile R4 / R4\_bk Recessed profile for linear LED-technology



Scale: 1:2

The recessed profile made of anodized aluminium is especially resistant to corrosion.

Usable for versatile assemblies, linear lamps, pendants, floor lights, displays, signage.

It can be attached by using various mounting clips (Z25, Z25\_bk, Z51, Z54, Z54\_bk) .

Available covers: flat (C2, C11, C22, C23, C24) or U-shaped (C3)







suitable mounting material









#### Profile R6 / R6\_bk Niche profile for linear LED-technology

The recessed profile made of anodized aluminium is especially resistant to corrosion.

Useable for recess, ceiling, wall- or staircase lightings.

It can be attached by using mounting clip (Z23), mounting pin (Z46) or built-in clip (Z19). As an expansion one can use connectors (Z21).

Available covers: flat (C2, C11, C22, C23) or U-shaped (C3)









#### C€ R₀H

Article number	PA402DX00*	PB402DX00*
net weight [kg per linear meter]	0,600	0,600
surface colour	natural aluminium	black
surface finish	anodized	anodized
coefficient of linear expansion [1/K]	23.40 *10^-6	23.40 *10^-6
operating performance [w/m]	30	30
dimensions wxhxl [mm]	81 x 19,1 x 2000*	81 x 19,1 x 2000*
length tolerances[ISO 2768-1]	medium	medium
material	EN AW-6060 T66	EN AW-6060 T66









#### Profile R8 / R8\_bk Suspension profile for linear LED-technology



The suspension profile made of anodized aluminium is especially resistant to corrosion.

Useable for linear lamps, façade illumination, pendants.

It can be attached by using various mounting clips (Z25, Z25\_bk, Z51, Z54, Z54\_bk), mounting pin (Z46), suspension (Z20) or wire suspension (Z28). For an expansion one can use connectors (Z21).

Available covers: flat (C2, C11, C22, C23, C24) or U-shaped (C3).



suitable covers							
C2	С3	C11	C22				
C23	C24						

suitable endcaps



suitable mounting material

Z20	Z21	Z25	Z28
Z46	Z49	Z51	Z54
<b>Z25</b> bk	Z49 bk	Z54 bk	

Article number	PA451DX00*	PB451DX00*
net weight [kg per linear meter]	0,280	0,280
surface colour	natural aluminium	black
surface finish	anodized	anodized
coefficient of linear expansion [1/K]	23.40 *10^-6	23.40 *10^-6
operating performance [w/m]	20	20
dimensions wxhxl [mm]	25 x 17,5 x 2000*	25 x 17,5 x 2000*
length tolerances[ISO 2768-1]	medium	medium
material	EN AW-6060 T66	EN AW-6060 T66

C€	R



#### Wardrobe profile for linear LED-technology

The wardrobe profile made of anodized aluminium is especially resistant to corrosion.

Useable for shop- and furniture lighting.

It can be attached by using wall mount (Z62)

Available covers: U-shaped (C1) or lenses (C9, C10)





Scale: 1:2

material





Article number	PA501CX00*	suitable covers
net weight [kg per linear meter]	0,323	C1 C9 C10
surface colour	natural aluminium	
surface finish	anodized	suitable endcaps
coefficient of linear expansion [1/K]	23.40 *10^-6	Z10
operating performance [w/m]	28	
dimensions wxhxl [mm]	27 x 15 x 2000*	suitable mounting mate
length tolerances [ISO 2768-1]	medium	Z62
material	EN AW-6060 T66	

#### Profile R11 Recessed profile for linear LED-technology



Scale: 1:1

The recessed profile made of anodized aluminium is especially resistant to corrosion.

Useable for built-in lights, shop-and furniture lighting.

It can be attached by using various mounting clips (Z24, Z50, Z53) or suspension (Z55).

Available covers: U-shaped (C1) or lenses (C9, C10)



CE		RoH
----	--	-----





suitable endcaps



suitable mounting material



Article number	PA202CX00*
net weight [kg per linear meter]	0,078
surface colour	natural aluminium
surface finish	anodized
coefficient of linear expansion [1/K]	23.40 *10^-6
operating performance [w/m]	12
dimensions wxhxl [mm]	18 x 5,35 x 2000*
length tolerances [ISO 2768-1]	medium
material	EN AW-6060 T66



#### Profile R12 Corner profile for linear LED-technology

The corner profile made of anodized aluminium is especially resistant to corrosion.

Useable for linear lamps, wall lights, displays, signage.

It can be attached by using various mounting clips (Z26, Z52) or swing connector (Z56). For an expansion one can use connectors (Z21).

Available covers: flat (C6)



Scale: 1:2





Article number	PA551FX00*	suitable covers
net weight [kg per linear meter]	0,542	C6
surface colour	natural aluminium	
surface finish	anodized	suitable endcaps
coefficient of linear expansion [1/K]	23.40 *10^-6	Z11
operating performance [w/m]	30	
dimensions wxhxl [mm]	34,1 x 34,1 x 2000*	suitable mounting mat
length tolerances [ISO 2768-1]	medium	Z21 Z26 Z52
material	EN AW-6060 T66	

	Suitable covers
C6	
	suitable endcaps
Z11	



#### Profile R13 Corner profile for linear LED-technology



Scale: 1:2

The recessed profile made of anodized aluminium is especially resistant to corrosion.

Useable for linear lamps, built-in lamps, volute lamps.

Available covers: flat (C2, C11, C22, C23, C24) or U-shaped (C3)



	suitabl	e covers	
C2	С3	C11	C22
C23	C24		

Article number	PA552DX00*
net weight [kg per linear meter]	0,274
surface colour	natural aluminium
surface finish	anodized
coefficient of linear expansion [1/K]	23.40 *10^-6
operating performance [w/m]	20
dimensions wxhxl [mm]	28 x 28 x 2000*
length tolerances [ISO 2768-1]	medium
material	EN AW-6060 T66



#### **Profile R14** Suspension profile / Round light, 12,5mm

The suspension profile made of anodized aluminium is especially resistant to corrosion.

Useable for linear lightnig, round light, wall light, signage, display illumination. It can be attached by using various mounting clips (Z23), mounting pin (Z46), swing connector (Z20) or wire suspension (Z28). For an expansion one can use connectors (Z21).

Available covers: round (C7)



Scale: 1:2





Article number	PA601GX00*	suital
net weight [kg per linear meter]	0,089	C7
surface colour	natural aluminium	
surface finish	anodized	suitab
coefficient of linear expansion [1/K]	23.40 *10^-6	Z12
operating performance [w/m]	19	
dimensions wxhxl [mm]	12,7 x 6,3 x 2000*	suitable mo
length tolerances [ISO 2768-1]	medium	Z20 Z21
material	EN AW-6060 T66	
		746

	suitable covers	
_		





#### Profile R15 Drivable surface mounted LED floor profile (extra stable)



Scale: 1:2

The surface mounted profile made of anodized aluminium is especially resistant to corrosion.

Useable for linear lamps, built-in lighting, floor lights, staircase lighting.

It can be attached by using a suspension (Z20), ground connector (Z27) or wire suspension (Z28). For an expansion one can use connectors (Z22).

Available covers: flat (C8).



¢€	Roł



suitable endcaps

suitable covers



suitable mounting material



Article number	PA651HX00*
net weight [kg per linear meter]	0,580
surface colour	natural aluminium
surface finish	anodized
coefficient of linear expansion [1/K]	23.40 *10^-6
operating performance [w/m]	30
dimensions wxhxl [mm]	25 x 22 x 2000*
length tolerances [ISO 2768-1]	medium
material EN AW-6060	



#### Surface mounted profile for linear LED-technology

The surface mounted profile made of anodized aluminium is especially resistant to corrosion.

It can be attached by using various mounting clips (Z24, Z50, Z53) swing connector (Z55).

Useable for linear lightnig, furniture lighting, displays, signage.

Available covers: U-shaped (C1) or lenses (C9, C10)



Scale: 1:1





DA201CY00t	
PAZUICAUU^	suitab
0,066	C1 C9
natural aluminium	
anodized	suitable
23.40 *10^-6	Z14 Z15
12	
12,5 x 5 x 2000*	suitable mo
medium	Z24 Z50
EN AW-6060 T66	
	natural aluminium       anodized       23.40 *10^-6       12       12,5 x 5 x 2000*       medium









(bendable)

Flexible profile for linear LED-technology

One can fasten it with a mounting clip (Z33) or

conventional mounting material (screws).







bendable



The surface mounted profile is flexible and especially resistant to corrosion.

Useable for illuminate curves (lamps, rondells, displays, signage).

		RoH
--	--	-----

suitable mounting material



Article number	PB401ZX00*
net weight [kg per linear meter]	0,13
surface colour	natural aluminium
surface finish	mill finish
coefficient of linear expansion [1/K]	23.40 *10^-6
operating performance [w/m]	12
dimensions wxhxl [mm]	17,5 x 12,5 x 2000*
length tolerances [ISO 2768-1]	medium
material	EN AW-6060 T66



#### Surface mounted profile for linear LED-technology

The surface mounted profile made of anodized aluminium is especially resistant to corrosion.







CE	Rol

Article number	PB911ZX00*
net weight [kg per linear meter]	2,15
surface colour	natural aluminium
surface finish	mill finish
coefficient of linear expansion [1/K]	23.40 *10^-6
operating performance [w/m]	60
dimensions wxhxl [mm]	58 x 64,5 x 2000*
length tolerances [ISO 2768-1]	medium
material	EN AW-6060 T66

# Profile R26 Surface mounted profile for linear LED-technology



Scale: 1:2

The surface mounted profile made of anodized aluminium is especially resistant to corrosion.

Useable for façade illumination, wall lights, shop- and furniture lighting.

It can be attached by using various mounting clips (Z26, Z44, Z52, Z56), mounting bracket (Z30) or suspension (Z20). For an expansion one can use connectors (Z45).

Available covers: flat (C14, C15) curved (C4, C12) U-shaped (C5) or lenses (C13)



CE	Ro

suitable covers				
C4	C5	C12	C13	
C14	C15			

suitable endcaps



suitable mounting material



Article number	PA411EX00*
net weight [kg per linear meter]	0,267
surface colour	natural aluminium
surface finish	anodized
coefficient of linear expansion [1/K]	23.40 *10^-6
operating performance [w/m]	28
dimensions wxhxl [mm]	23 x 13 x 2000*
length tolerances [ISO 2768-1]	medium
material	EN AW-6060 T66



#### Profile R27 Recessed profile for linear LED-technology

The recessed profile made of anodized aluminium is especially resistant to corrosion.

Useable for façade illumination, built-in lamps, shop- and furniture lighting.

It can be attached by using various mounting clips (Z26, Z44, Z52, Z56), built-in spring (Z29), mounting bracket (Z30) or suspension (Z20). For an expansion one can use connectors (Z45).

Available covers: flat (C14, C15) curved (C4, C12) U-shaped (C5) or lenses (C13)



Scale: 1:2





Article number	PA412EX00*
net weight [kg per linear meter]	0,336
surface colour	natural aluminium
surface finish	anodized
coefficient of linear expansion [1/K]	23.40 *10^-6
operating performance [w/m]	28
dimensions wxhxl [mm]	30 x 19,5 x 2000*
length tolerances [ISO 2768-1]	medium
material	EN AW-6060 T66











# Profile R28 Surface mounted profile for linear LED-technology



Scale: 1:2

The surface mounted profile made of anodized aluminium is especially resistant to corrosion.

Useable for linear lamps, façade illumination, displays and signage.

It can be attached by using various mounting clips (Z26, Z44, Z52, Z56), mounting bracket (Z30) or suspension (Z20). For an expansion one can use connectors (Z45).

Available covers: flat (C14, C15) curvede (C4, C12) U-shaped (C5) or lenses (C13)



C€ R	
------	--

suitable covers				
C4	C5	C12	C13	
C14	C15			
suitable endcaps				



suitable mounting material



Article number	PA461EX00*
net weight [kg per linear meter]	0,348
surface colour	natural aluminium
surface finish	anodized
coefficient of linear expansion [1/K]	23.40 *10^-6
operating performance [w/m]	28
dimensions wxhxl [mm]	23 x 23 x 2000*
length tolerances [ISO 2768-1]	medium
material	EN AW-6060 T66



### **Profile R29** Surface mounted and **high performance** profile for linear LED-technology max. 45 w/m

The surface mounted and high performance profile made of anodized aluminium is especially resistant to corrosion.

Useable for façade illumination, wall lights, shopand furniture lighting. It can be attached by using various mounting clips (Z25, Z51), mounting bracket (Z30), mounting pin (Z46), or suspension (Z20) or wire suspension (Z28). For an expansion one can use connectors (Z21).

Available covers: flat (C18, C19)



Scale: 1:2





Article number	PA481KX00*	suitab
net weight [kg per linear meter]	0,578	C18 C19
surface colour	natural aluminium	
surface finish	anodized	suitabl
coefficient of linear expansion [1/K]	23.40 *10^-6	Z39
operating performance [w/m]	45	
dimensions wxhxl [mm]	29 x 24 x 2000*	suitable mo
length tolerances [ISO 2768-1]	medium	Z20 Z21
material	EN AW-6060 T66	
		730 746

C18	C19		
	suitable covers		





#### **Profile R30** Recessed and high performance profile for linear LED-technology max. 45 w/m



Scale: 1:2

The recessed and high performance profile made of anodized aluminium is especially resistant to corrosion.

Useable for façade illumination, built-in lights, shop- and furniture lighting.

It can be attached by using various mounting clips (Z25, Z51), Imounting bracket (Z30), mounting pin (Z46), built-in spring (Z29), suspension (Z20) or wire suspension (Z28). For an expansion one can use connectors(Z21).

Available covers: flat (C18, C19)







suitable mounting material

suitable covers

C19

C18

Z40



Article number	PA482KX00*
net weight [kg per linear meter]	0,611
surface colour	natural aluminium
surface finish	anodized
coefficient of linear expansion [1/K]	23.40 *10^-6
operating performance [w/m]	45
dimensions wxhxl [mm]	39 x 24,4 x 2000*
length tolerances [ISO 2768-1]	medium
material	EN AW-6060 T66



#### Profile R31 Round light / Suspension profile for linear LED-technology 30mm

The suspension profile made of aluminium is especially resistant to corrosion.

Useable for façade illumination, built-in lights, shop- and furniture lighting.

It can be attached by using various mounting clips (Z23, Z43\_bk), mounting bracket (Z30), mounting pin (Z46), swing connector (Z20) or wire suspension (Z28). For an expansion one can use connectors (Z21).

Available covers: round (C20, C21)



Scale: 1:2





Article number	PA851LX00*
net weight [kg per linear meter]	0,537
surface colour	natural aluminium
surface finish	anodized
coefficient of linear expansion [1/K]	23.40 *10^-6
operating performance [w/m]	60
dimensions wxhxl [mm]	30 x 17 x 2000*
ength tolerances [ISO 2768-1]	medium
material	EN AW-6060 T66

suitable	covers





Z41 Z42


#### Profile R32 Frame profile for LED- technology



Scale: 1:2

Anodized aluminum, corrosien-resistant. Useable for hanging lamp, shelf building, frame building. Cover on request.





Article number	PA703ZX00*
net weight [kg per linear meter]	1,210
surface colour	natural aluminium
surface finish	anodized
coefficient of linear expansion [1/K]	23.40 *10^-6
operating performance [w/m]	50
dimensions wxhxlxl [mm]	26,0 x 103,8 x 2000*
length tolerances [ISO 2768-1]	medium
material	EN AW-6060 T66



#### Profile R33 / R33\_bk Surface mounted profile for LED-technology, 9 mm

Surface mounted profile made of aluminium is especially resistant to corrosion.

Useable for dry wall construction, shop- and furniture lighting.

It can be attached by using various mounting clips (Z54, Z51, Z54\_bk).

Available covers: flat, classic (C16, C17, C25) flat, hidden inside the profile (C27, C28)





combination profile and classic cover C16, C17, C25







Article number	PA704JX00	PB704JX00
net weight [kg per linear meter]	0,126	0,126
surface colour	natural aluminium	black
surface finish	anodized	anodized
coefficient of linear expansion [1/K]	23.40 *10^-6	23.40 *10^-6
operating performance [w/m]	13	13
dimensions wxhxl [mm]	19 x 9 x 2000*	19 x 9 x 2000*
length tolerances [ISO 2768-1]	medium	medium
material	EN AW-6060 T66	EN AW-6060 T66

	suitable	e covers	
C16	C17	C25	C27
C28			
	suitable	endcaps	
Z57	Z59	Z57 bk	Z59 <sub>bk</sub>



Z51 Z54 <sup>Z54</sup><sub>bk</sub>

#### Profile R34 / R34\_bk Surface mounted profile for LED-technology, 13 mm







Surface mounted profile made of aluminium is especially resistant to corrosion.

Useable for dry wall construction, shop- and furniture lighting.

It can be attached by using various mounting clips (Z51, Z54).

Available covers: flat, classic (C16, C17, C25) flat, hidden inside the profile (C27, C28)



C€	Ro
----	----



suitable endcaps



suitable mounting material



Article number	PA705JX00	PB705JX00
net weight [kg per linear meter]	0,166	0,166
surface colour	natural aluminium	black
surface finish	anodized	anodized
coefficient of linear expansion [1/K]	23.40 *10^-6	23.40 *10^-6
operating performance [w/m]	13	13
dimensions wxhxl [mm]	19 x 13 x 2000*	19 x 13 x 2000*
length tolerances [ISO 2768-1]	medium	medium
material	EN AW-6060 T66	EN AW-6060 T66



#### Profile R36 Haunches profile, radiation angle 36°

The haunches profile made of mill finish aluminium is especially resistant to corrosion.

Useable for indirect lighting.

It can be attached by using mounting clip (Z23), mounting pin (Z46) or built-in spring (Z29). For an expansion one can use connectors (Z21).

Available covers: flat (C16, C17, C25)



Scale: 1:1



C€ RoH

<b>PB709JX00*</b> 0,219	suit
0,219	
	C16 C1
natural aluminium	
mill finish	suita
23.40 *10^-6	Z61 upon
30	
34 x 14 x 2000*	suitable r
medium	Z21 Z2
EN AW-6060 T66	
	natural aluminium mill finish 23.40 *10^-6 30 34 x 14 x 2000* medium





upon request







#### Profile R37 / R37\_bk Corner- / Suspension profile, 90° illumination



Scale: 1:1

The Corner- & supension profile made of aluminium is especially resistant to corrosion.

Usable for 90° illumination (All-round lighting).

It can be attached by using mounting pin (Z46) or wire suspension (Z28). For easy mounting drilling template purchasable (T2).

Available covers: round (C30, C31)



	suitable covers
C30	C31
	suitable endcaps
Z63	Z63 bk
suit	table mounting material
Z28	wire suspension
Z46	mounting pin

Drilling template

T2

net weight [kg per linear meter] 0,124 0,124	
surface colour natural aluminium black	
surface finish anodized anodized	
coefficient of linear expansion [1/K]         23.40 *10^-6         23.40 *10^-6	
operating performance [w/m] 15 15	
dimensions wxhxl [mm] 17,5 x 7 x 2000* 17,5 x 7 x 200	0*
length tolerances [ISO 2768-1] medium medium	
material EN AW-6060 T66 EN AW-6060	Т66



# Care instructions for aluminium

You should enjoy the products of high quality for a long time - and you should know our care instructions.

#### **Cleansing and care**

In order to preserve the lifetime and warranty claim, the right cleansing is required. Profiles of anodized aluminium do not need any special care, but should be cleaned regularly. Use a soft, slightly moist cloth or, in case of heavier contamination, a pulp of curd or soft soap, which can be washed off after a short exposure time. Organic solvents such as spirit, benzine or nail polish remover are suitable for cleansing. Afterwards always rinse with clear, hot water.

**You must not use** abrasive detergents, scouring agents, steel wool or detergents which have a scratching effect.

#### **Thermal expansion**

Please note that profiles made of aluminium can expand up to 0.5 mm per meter with a temperature difference of 20°C.



	_								19,10				
					17.5 S	18.5 5 5 5 5 5	77.5	24,5		17,50	24.23		241 192
Cover	satined	transparent	Day&Night (black)	lense	Profile R1	Profile R2 + R2_bk	Profile R3 + R3_bk	Profile R4 + R4_bk	Profile R6 + R6_bk	Profile R8 + R8_bk	Profile R10	Profile R11	Profile R12
C1 00	Х		(Diack)			NZ_DK	NJ_DK	K4_DK	KO_DK	NO_DK	Х	Х	
C2 2	х				Х	Х	х	х	х	х			
C3	х				х	х	х	х	х	х			
C4	х												
C4	х												
C6	х												Х
C7	Х												
C8	х												
C9 (symetric)				х							х	Х	
C10 (asymetric)				х							х	Х	
C11 23		Х			Х	Х	Х	х	Х	х			
C12		Х											
C13 (symetric)				Х									
C14 2		Х											
	Х												
C16		Х											
C17	Х												
C18	Х												
C19		Х											
C20 *	Х												
		Х											
C22 (flexible)	Х				X	Х	Х	Х	Х	Х			
C23 (flexible)		Х			Х	Х	Х	Х	Х	Х			
C24 (flexible)			Х		Х	Х	Х	Х	Х	X			
C25			X										
C27 a	Х												
C28			X										
C30 245	X												
C31 2			Х										

Profile R13	Profile R14	25 R15	Profile R18	Profile R26	Profile R27	Profile R28	29 Profile R29	Profile R30	Profile R31	C C C C C C C C C C C C C C C C C C C	Profile R33 + R33_bk	Profile R34 + R34_bk	Profile R36	<ul> <li>Profile</li> <li>R37 +</li> <li>R37_bk</li> </ul>
			х											
х														
х														
				х	Х	х								
				х	Х	х								
	х													
		х												
			х											
			х											
х														
				х	Х	х								
				х	Х	х								
				х	х	х								
				х	х	х								
											х	х	х	
											х	х	х	
							х	х						
							х	х						
									х					
									х					
x														
x														
х														
											х	х	х	
											х	Х		
											х	х		
														х
														х



### Perfect Illumination Covers and lenses

#### Fits the project - and the profile

*RETONE'S* covers and lenses are made in such a way that they perfectly fit the LED profiles. For easy handling, secure (re-) orders and fast availability in packaging units of 500, 1.000 and 1.500 units. Also small amounts are available..

#### In all colours – according to your wishes

For individual decors and exclusive concepts you can also get the lenses and covers in your predefined colours, so that illumination and architecture perfectly harmonize.







#### **Cover C1** Satined U-shaped cover for aluminium profiles

The cover can be combined with the profiles R10. R11 and R18.

Article number	CS203CX00*	suitable profiles	suitable endcaps
net weight [kg per linear meter]	0,033	R10 R11 R18	Z15
adiation angle [degree]	170		210
continuous use temperature [°C]	-40 bis +75		
expansion to the direction of flow [10^-6/K]	80	1,2	.50
degree of transmission [%]	67	88	Scale: 1:1
limensions wxhxl [mm]	12,5 x 8,8 x 2000*	<u> </u>	- e
ength tolerances [ISO 2768-1]	medium		
material	PMMA shock-resistant		

( ( ) ) ) ( )

\*This article is available in the standard length of 2, 3 and 6 meter. Ending of order number depends on the required length: 200 = 2 m | 300 = 3 m | 600 = 6 m

#### **Cover C2** Satined cover for aluminium profiles

The cover can be combined with the profiles R1, R2, R2\_bk, R3, R3\_bk, R4, R4\_bk, R6, R6\_bk, R8, R8\_bk and R13.

Article number	CS301DX00*
net weight [kg per linear meter]	0,024
radiation angle [degree]	160
continuous use temperature [°C]	-40 bis +75
expansion to the direction of flow [10^-6/K]	80
degree of transmission [%]	58
dimensions wxhxl [mm]	17,3 x 3,2 x 2000*
length tolerances [ISO 2768-1]	medium
material	PMMA shock-resistant



#### Satined U-shaped cover for aluminium profiles

The can be combined with the profiles R1, R2, R2\_bk, R3, R3\_bk, R4, R4\_bk, R6, R6\_bk, R8, R8\_bk and R13.

		CE	RoHS			
suitable	endcaps		suitable	e profiles		Article
Z32 Z49	<b>Z49</b> <sub>bk</sub>	R1	R2	R3	R4	net we
	DR				<b>P</b> 2	radiatio
		R6	R8	R13	R2 bk	continu
		R3 bk	R4 bk	R6 bk	R8 bk	expans
	F	17,5				degree
Scale: 1:1	9,5 7,5					dimens
	ດ	3	, t			length
						materia
						*This a
						Ending <b>200</b> = 1

Article number	CS303DX00*
net weight [kg per linear meter]	0,044
radiation angle [degree]	170
continuous use temperature [°C]	-40 bis +75
expansion to the direction of flow [10^-6/K]	80
degree of transmission [%]	65
dimensions wxhxl [mm]	17,5 x 9,5 x 2000*
length tolerances [ISO 2768-1]	medium
material	PMMA shock-resistant

\*This article is available in the standard length of 2, 3 and 6 meter. Ending of order number depends on the required length: 200 = 2 m | 300 = 3 m | 600 = 6 m

#### Cover C4

#### Satined cover for aluminium profiles, slightly curved

The cover can be combined with the profiles  $$\rm R26,\,R27$  and  $\rm R28.$ 

Article number	CS401EX00*		
net weight [kg per linear meter]	0,039		
radiation angle [degree]	130		
continuous use temperature [°C]	-40 bis +75		
expansion to the direction of flow [10^-6/K]	80		
degree of transmission [%]	53		
dimensions wxhxl [mm]	23,5 x 5 x 2000*		
length tolerances [ISO 2768-1]	medium		
material	PMMA shock-resistant		





#### Satined U-shaped cover for aluminium profiles

The cover can be combined with the profiles R26, R27 and R28.

Article number	CS403EX00*	suitable profiles	suitable endcaps
net weight [kg per linear meter]	0,07	R26 R27 R28	Z6 Z9 Z17
radiation angle [degree]	170		
continuous use temperature [°C]	-40 bis +75		
expansion to the direction of flow [10^-6/K]	80		23
degree of transmission [%]	59	13,37	20,6 Scale: 1:2
dimensions wxhxl [mm]	23 x 13,4 x 2000*	·	3 1
ength tolerances [ISO 2768-1]	medium		
material	PMMA shock-resistant		

CE RoHS

CC DUG

\*This article is available in the standard length of 2, 3 and 6 meter. Ending of order number depends on the required length: 200 = 2 m | 300 = 3 m | 600 = 6 m



The cover can be combined with the profile R12.

		CERoHS			
Article number	CS551FX00*	suitable profiles	suit	suitable endcaps	
net weight [kg per linear meter]	0,094	R12	Z11		
radiation angle [degree]	180				
continuous use temperature [°C]	-40 bis +75				
expansion to the direction of flow [10^-6/K]	80				
degree of transmission [%]	73	32,50			
dimensions wxhxl [mm]	33,8 x 33,8 x 2000*		22.50	Scale: 1	
length tolerances [ISO 2768-1]	medium		32,50		
material	PMMA shock-resistant		1		
		1.1			



#### **Cover C7** Satined round cover for aluminium profiles

The cover can be combined with the profile R14.

	C E RoHS
suitable endcaps	suitable profiles
<b>Z12</b>	<b>R14</b> ,67
Scale: 1:2	021

Article number	CS601GX00*
net weight [kg per linear meter]	0,065
radiation angle [degree]	240
continuous use temperature [°C]	-40 bis +75
expansion to the direction of flow [10^-6/K]	80
degree of transmission [%]	66
dimensions wxhxl [mm]	Ø21 x 2000*
length tolerances [ISO 2768-1]	medium
material	PMMA shock-resistant

\*This article is available in the standard length of 2, 3 and 6 meter. Ending of order number depends on the required length: 200 = 2 m | 300 = 3 m | 600 = 6 m

#### **Cover C8** Satined cover for aluminium profiles

The flat cover can be combined with the profile R15.

Article number	CS651HX00*
net weight [kg per linear meter]	0,103
radiation angle [degree]	160
continuous use temperature [°C]	-40 bis +75
expansion to the direction of flow [10^-6/K]	80
degree of transmission [%]	53
dimensions wxhxl [mm]	20,3 x 8 x 2000*
length tolerances [ISO 2768-1]	medium
material	PMMA shock-resistant





#### **Cover C9** Linear lense 60°C for aluminium profiles

The cover can be combined with the profiles R10, R11 and R18.

		C C Noris	
Article number	CT201CX00*	suitable profiles	suitable endcaps
net weight [kg per linear meter]	0,027	R10 R11 R18	Z10 Z14 Z31
radiation angle [degree]	60		
continuous use temperature [°C]	-40 bis +75	_	12,5
expansion to the direction of flow [10^-6/K]	80	5,3	
degree of transmission [%]	83		7,70
dimensions wxhxl [mm]	12,5 x 2,9 x 2000*	Scale: 1:1	10,50
length tolerances [ISO 2768-1]	medium		
material	PMMA shock-resistant		
		•	

C€R₀HS

\*This article is available in the standard length of 2, 3 and 6 meter. Ending of order number depends on the required length: 200 = 2 m | 300 = 3 m | 600 = 6 m

#### Cover C10 Asymmetrical lense 80/5° for aluminium profiles

The cover can be combined with the profiles R10, R11 and R18.

Article number	CT206CX00*
net weight [kg per linear meter]	0,065
radiation angle [degree]	80/5
continuous use temperature [°C]	-40 bis +75
expansion to the direction of flow [10^-6/K]	80
degree of transmission [%]	86
dimensions wxhxl [mm]	13,5 x 8 x 2000
length tolerances [ISO 2768-1]	medium
material	PMMA shock-resistant



#### Transparent cover for aluminium profiles

The transparent covers can be combined with the profiles R1, R2, R2\_bk, R3, R3\_bk, R4, R4\_bk, R6, R6\_bk, R8, R8\_bk and R13.

		CE	RoHS		
suitable endcaps			suitable	profiles	
Z1 Z2 Z4 Z	27	R1	R2	R3	R4
Z16 Z18		R6	R8	R13	R2 bk
		R3 <sub>bk</sub>	R4 <sub>bk</sub>	R6 bk	R8 bk
Scale: 1:1 S	17,3	3			

suitable endcaps

Z5

Z8

Ser

Z3

Scale: 1:1

suitable profiles

R28

1,2

R27

R26

23.5

Article number	CT301DX00*
net weight [kg per linear meter]	0,024
radiation angle [degree]	160
continuous use temperature [°C]	-40 bis +75
expansion to the direction of flow [10^-6/K]	80
degree of transmission [%]	88
dimensions wxhxl [mm]	17,3 x 3,2 x 2000*
length tolerances [ISO 2768-1]	medium
material	PMMA shock-resistant

\*This article is available in the standard length of 2, 3 and 6 meter. Ending of order number depends on the required length: 200 = 2 m | 300 = 3 m | 600 = 6 m

#### Cover C12

#### Transparent cover for aluminium profiles, slightly curved

The cover can be combined with the profiles  $$\rm R26,\,R27$  and  $\rm R28.$ 

Article number	CT401EX00*
net weight [kg per linear meter]	0,039
radiation angle [degree]	130
continuous use temperature [°C]	-40 bis +75
expansion to the direction of flow [10^-6/K]	80
degree of transmission [%]	80
dimensions wxhxl [mm]	23,5 x 5 x 2000*
length tolerances [ISO 2768-1]	medium
material	PMMA shock-resistant

\*This article is available in the standard length of 2, 3 and 6 meter. Ending of order number depends on the required length: 200 = 2 m | 300 = 3 m | 600 = 6 m

53



#### **Cover C13** Linear lense 40° for aluminium profiles

The cover can be combined with the profiles R26, R27 and R28.

Article number	CT406EX00*
net weight [kg per linear meter]	0,084
radiation angle [degree]	40
continuous use temperature [°C]	-40 bis +75
expansion to the direction of flow [10^-6/K]	80
degree of transmission [%]	72
dimensions wxhxl [mm]	23,5 x 9,1 x 2000*
length tolerances [ISO 2768-1]	medium
material	PMMA shock-resistant



Scale: 1:2	1.6 1.0
	23,



6,2

\*This article is available in the standard length of 2, 3 and 6 meter. Ending of order number depends on the required length: 200 = 2 m | 300 = 3 m | 600 = 6 m

#### Cover C14

#### Transparent, flat cover for aluminium profiles

The cover can be combined with the profiles R26, R27 and R28.

Article number	CT402EX00*
net weight [kg per linear meter]	0,039
radiation angle [degree]	-
continuous use temperature [°C]	-40 bis +75
expansion to the direction of flow [10^-6/K]	80
degree of transmission [%]	90
dimensions wxhxl [mm]	23,5 x 6 x 2000*
length tolerances [ISO 2768-1]	medium
material	PMMA shock-resistant



#### Satined, flat cover for aluminium profiles

The cover can be combined with profiles R26, R27 and R28.

suitable endcaps	CE RoHS suitable profiles R26 R27 R28
Scale: 1:2	23

Article number	CS402EX00*
net weight [kg per linear meter]	0,039
radiation angle [degree]	_
continuous use temperature [°C]	-40 bis +75
expansion to the direction of flow [10^-6/K]	80
degree of transmission [%]	54
dimensions wxhxl [mm]	23,5 x 6 x 2000*
length tolerances [ISO 2768-1]	medium
material	PMMA shock-resistant

\*This article is available in the standard length of 2, 3 and 6 meter. Ending of order number depends on the required length: 200 = 2 m | 300 = 3 m | 600 = 6 m

#### **Cover C16** Transparent, flat cover for aluminium profiles

The cover can be combined with profiles R33, R33\_bk, R34, R34\_bk and R36.

Article number	CT701JX00*
net weight [kg per linear meter]	0,031
radiation angle [degree]	-
continuous use temperature [°C]	-40 bis +75
expansion to the direction of flow [10^-6/K]	80
degree of transmission [%]	90
dimensions wxhxl [mm]	19 x 5,7 x 2000*
length tolerances [ISO 2768-1]	medium
material	PMMA shock-resistant





#### **Cover C17** Satined, flat cover for aluminium profiles

The cover can be combined with the profiles R33, R33\_bk, R34, R34\_bk and R36.

Article number	CS701JX00*
net weight [kg per linear meter]	0,031
radiation angle [degree]	-
continuous use temperature [°C]	-40 bis +75
expansion to the direction of flow [10^-6/K]	80
degree of transmission [%]	54
dimensions wxhxl [mm]	19 x 5,7 x 2000*
length tolerances [ISO 2768-1]	medium
material	PMMA shock-resistant







\*This article is available in the standard length of 2, 3 and 6 meter. Ending of order number depends on the required length: 200 = 2 m | 300 = 3 m | 600 = 6 m

#### **Cover C18** Satined, flat cover for high performance aluminium profiles

The cover can be combined with the high performance aluminium profiles R29 and R30.

Article number	CS481KX00*	suitable profiles	suitable endcaps
net weight [kg per linear meter]	0,051	R29 R30	Z39 Z40
radiation angle [degree]	-		
continuous use temperature [°C]	-40 bis +75		
expansion to the direction of flow [10^-6/K]	80		
degree of transmission [%]	54	Scale: 1:1	29
dimensions wxhxl [mm]	29 x 7,4 x 2000*		7,4
ength tolerances [ISO 2768-1]	medium		
material	PMMA shock-resistant		

Ending of order number depends on the required length:

**200** = 2 m | **300** = 3 m | **600** = 6 m

#### Transparent, flat cover for high performance aluminium profiles

The cover can be combined with the high performance aluminium profiles R29 and R30.

	СЄ Конз
suitable endcaps	suitable profiles
Z39 Z40	R29 R30
Scale: 1:1	29
	-

Article number	CT481KX00*
net weight [kg per linear meter]	0,051
radiation angle [degree]	-
continuous use temperature [°C]	-40 bis +75
expansion to the direction of flow [10^-6/K]	80
degree of transmission [%]	90
dimensions wxhxl [mm]	29 x 7,4 x 2000*
length tolerances [ISO 2768-1]	medium
material	PMMA shock-resistant



#### **Cover C20** Satined round cover for aluminium profiles

The cover can be combined with the profile R31.

Article number	CS851LX00*
net weight [kg per linear meter]	0,057
radiation angle [degree]	180
continuous use temperature [°C]	-40 bis +75
expansion to the direction of flow [10^-6/K]	80
degree of transmission [%]	72
dimensions wxhxl [mm]	30 x 15 x 2000*
material	PMMA shock-resistant



\*This article is available in the standard length of 2, 3 and 6 meter.
Ending of order number depends on the required length:
200 = 2 m | 300 = 3 m | 600 = 6 m

#### Cover C21

#### Transparent round cover for aluminium profiles

The cover can be combined with the profile R31.

Article number	CT851LX00*
net weight [kg per linear meter]	0,057
radiation angle [degree]	180
continuous use temperature [°C]	-40 bis +75
expansion to the direction of flow [10^-6/K]	80
degree of transmission [%]	90
dimensions wxhxl [mm]	30 x 15 x 2000*
material	PMMA shock-resistant



### *RETONE FLEX* – the flexible cover evolution!

### Coextrusion of PC and TPE elevates our flexible covers to new technical heights.





The design of our revolutionary *FLEX*-cover guaranties problem free mounting and dismantling even at low temperatures.



This is achieved by our TPE Coextrusion which creates a highly flexible sealing lip (see illustration).





*RETONE FLEX* solves any previous problems in regards to brittleness and breakability.



Available for the profiles R1, R2, R3, R4, R6, R8, and R13. Orders of coils up to a maximum length of 80 meter are possible.



#### Satined FLEX-cover for aluminium profiles (flexible)

The flat *FLEX*-cover can be combined with the profiles R1, R2, R2\_bk, R3,R3\_bk, R4, R4\_bk, R6, R6\_bk, R8, R8\_bk and R13.



ON COI

Article number	CS321DX00*
net weight [kg per linear meter]	0,028
radiation angle [degree]	160
continuous use temperature [°C]	-30 bis +90
expansion to the direction of flow [10-4/K]	65
degree of transmission [%]	53
dimensions wxhxl [mm]	17,3 x 3,2 x 2000*
length tolerances [ISO 2768-1]	medium
material	PC-UV-stabilized + TPE

	suitable	profiles			suitable	endcaps	
R1	R2	R3	R4	<b>Z</b> 1	Z2	Z4	Z7
R6	R8	R13	R2 bk	Z16	Z18	Z1 bk	Z4 bk
R3 bk	R4 <sub>bk</sub>	R6 bk	R8 bk	Z7 bk	Z16 bk	<b>Z18</b> <sub>bk</sub>	

\*This article is available in the standard length of 2, 3 and 6 meter.
Ending of order number depends on the required length:
200 = 2 m | 300 = 3 m | 600 = 6 m | 8000 = to 80 m (on coil)

#### Cover C23

#### Transparent FLEX-cover for aluminium profiles (flexible)

The flat *FLEX*-cover can be combined with the profiles R1, R2, R2\_bk, R3,R3\_bk, R4, R4\_bk, R6, R6\_bk, R8, R8\_bk and R13.

Article number	CT321DX00*
net weight [kg per linear meter]	0,028
radiation angle [degree]	160
continuous use temperature [°C]	-30 bis +90
expansion to the direction of flow [10-4/K]	65
degree of transmission [%]	88
dimensions wxhxl [mm]	17,3 x 3,2 x 2000*
length tolerances [ISO 2768-1]	medium
material	PC-UV-stabilized + TPE

	suitable	profiles			suitable	endcaps	
R1	R2	R3	R4	Z1	Z2	Z4	Z7
R6	<b>R8</b>	R13	R2 bk	Z16	Z18	Z1 bk	Z4 bk
R3 bk	R4 <sub>bk</sub>	R6 bk	R8 bk	Z7 bk	Z16 bk	Z18 bk	

Scale: 1:1

Scale: 1:1

6,8

#### Day&Night FLEX-cover for aluminium profiles (flexible)

The flat *FLEX*-cover can be combined with the profiles R1, R2, R2\_bk, R3,R3\_bk, R4, R4\_bk, R6, R6\_bk, R8, R8\_bk and R13.

Article number	CB321DX00
net weight [kg per linear meter]	0,028
radiation angle [degree]	160
continuous use temperature [°C]	-30 bis +90
expansion to the direction of flow [10-4/K]	65
degree of transmission [%]	25
Abmessungen [bxhxlxl]	17,3 x 3,2 x 2000*
length tolerances [ISO 2768-1]	medium
material	PC-UV-stabilized + TPE

						ON	CO	
CE	RoHS							
	suitable	profiles			suitable	endcaps		
R1	R2	R3	R4	Z1	Z2	Z4	Z7	
R6	R8	R13	R2 bk	Z16	Z18	Z1 bk	Z4 bk	
R3 bk	R4 bk	R6 bk	R8 bk	Z7 bk	<b>Z16</b> <sub>bk</sub>	<b>Z18</b> <sub>bk</sub>		
				17.2			1	1

Scale: 1:1

\*This article is available in the standard length of 2, 3 and 6 meter.
Ending of order number depends on the required length:
200 = 2 m | 300 = 3 m | 600 = 6 m | 8000 = to 80 m (on coil)

unlighted Day&Night FLEX-cover

#### **RETONE** Day&Night

The special colouration for our satinated PC. Due to its excellent light dispersion it is the ideal solution for highest customer demands.

illuminated Day&Night FLEX-cover



#### **Cover C25** Flat Day&Night cover for aluminium profiles



The cover can be combined with the profiles R33, R33\_bk, R34, R34\_bk and R36.

Article number	CB701JX00	suitable profiles	suitable extras
net weight [kg per linear meter]	0,031	R33 R34 R36	Z57 Z58
radiation angle [degree]	160		
continuous use temperature [°C]	-40 bis +75	R33 R34 bk bk	Z57 Z58 bk bk
expansion to the direction of flow [10^-6/K]	80		. 19
degree of transmission [%]	25		
Abmessungen [bxhxlxl]	19 x 5,7 x 2000*	Scale: 1:1	5,7
length tolerances [ISO 2768-1]	medium		
material	PMMA shock-resistant		-
		-	-
*This article is available in the standard length of 2, 3 Ending of order number depends on the required leng			unlighted Day&Night co
<b>200</b> = 2 m   <b>300</b> = 3 m   <b>600</b> = 6 m			

#### **Cover C27** Satined cover for aluminium profiles - hidden inside the profile

The cover can be combined with the profiles R33, R33\_bk, R34 and R34\_bk.

Article number	CS702JX00*
net weight [kg per linear meter]	0,028
radiation angle [degree]	-
continuous use temperature [°C]	-40 bis +75
expansion to the direction of flow [10^-6/K]	80
degree of transmission [%]	54
dimensions wxhxl [mm]	17,3 x 4,7 x 2000*
material	PMMA shock-resistant



#### Day&Night cover for aluminium profiles - hidden inside the profile

The cover can be combined with the profiles R33, R33\_bk, R34 and R34\_bk.

	CE RoHS
suitable extras	suitable profiles
Z59 Z60	R33 R34
Z59 Z60 bk	R33 bk R34 bk
Scale: 1:1	17,3
	and the second s

Article number	CB702JX00*
net weight [kg per linear meter]	0,028
radiation angle [degree]	-
continuous use temperature [°C]	-40 bis +75
expansion to the direction of flow [10^-6/K]	80
degree of transmission [%]	25
dimensions wxhxl [mm]	17,3 x 4,7 x 2000*
length tolerances [ISO 2768-1]	medium
material	PMMA shock-resistant

\*This article is available in the standard length of 2, 3 and 6 meter. Ending of order number depends on the required length: 200 = 2 m | 300 = 3 m | 600 = 6 m

# Care instructions for acryl glass and PMMA

You should enjoy the products of high quality for a long time - and you should know our care instructions.

#### **Cleansing and care**

The smooth surfaces should be cleaned with water and a small amount of washing-up liquid. Use a lint-free cloth. Do not only clean with a dry cloth! In case of heavy contamination you can use isopropyl or benzene-free cleaning alcohol. **Suitable for cleansing** are amonst others chamois leather, tea towels made of cotton, soft, damp and lint-free cloth, shower wipers with a soft rubber lip and a damp viscose sponge.

You must not use detergents which have a scratching effect.

#### Thermal expansion

Please note that covers can expand up to 1.4 mm per meter with a temperature difference of 20°C.



#### Satined round cover for aluminium profiles, 90° illumination

The cover can be combined with the profiles R37 and R37\_bk.

		C E RoHS	
Article number	CS681NX00	suitable profiles	suitable extras
net weight [kg per linear meter]	0,055	R37 R37	Z63 Z63
radiation angle [degree]	90	DK	DK
continuous use temperature [°C]	-40 bis +75		24,5 90 °
expansion to the direction of flow [10^-6/K]	80	Scale: 1:2	R
degree of transmission [%]	53		11.5
Abmessungen [bxhxlxl]	24,5 x 11,5 x 2000*		-
length tolerances [ISO 2768-1]	medium		1
material	PMMA shock-resistant		/

C.C. Dulic

\*This article is available in the standard length of 2, 3 and 6 meter. Ending of order number depends on the required length: 200 = 2 m | 300 = 3 m | 600 = 6 m

#### **Cover C31** Day&Night round cover for aluminium profiles, 90° illumination

The cover can be combined with the profiles R37 and R37\_bk.

Article number	CB681NX00*
net weight [kg per linear meter]	0,055
radiation angle [degree]	90
continuous use temperature [°C]	-40 bis +75
expansion to the direction of flow [10^-6/K]	80
degree of transmission [%]	25
dimensions wxhxl [mm]	24,5 x 11,5 x 2000*
material	PMMA shock-resistant



\*This article is available in the standard length of 2, 3 and 6 meter. Ending of order number depends on the required length: 200 = 2 m | 300 = 3 m | 600 = 6 m

unlit Day&Night cover

# RETONEMEN

#### Experience the innovation from RETONE Leading Profiles.

**RETONE** MEX Endless System is a flexible aluminum-plastic profile system with a wide range of customized cover profiles and accessories. The system offers lighting planners, architects and specialist retailers maximum design options for their lighting solutions *RETONE MEX* is a unique system on the LED market due to its complexity and technological know-how. The simplest assembly options, maximum flexibility and precision down to the smallest detail - Made in Germany - these are the strengths of our patented *RETONE MEX* Endless System. Request the catalog now!



# Everything that goes with it

#### Suitable extras

#### for easy installation

#### Small things for the big picture

Often it is the small things that account for a perfect LED illumination. *RETONE* 's endcaps, mounting clips, swivel- or linear connectors: All of these make our modular construction system so flexible.







#### Z1/Z1\_bk

#### Endcap made of blasted/anodized aluminium





net weight [kg per piece] 0,001 0,001
material blasted aluminium anodized aluminiu black



#### **Z2** Endcap made of blasted aluminium

Suitable for profile R1 in combination with covers C2, C11, C22, C23 und C24.





Scale: 1:2

Article number	LA311DX00	suitable profiles
net weight [kg per piece]	0,001	R1
material	blasted aluminium	
		suitable covers
		C2 C11 C22 C
		C24

#### **Z3** Endcap made of blasted aluminium







Scale: 1:2

Article number	LA401EZUS
net weight [kg per piece]	0,003
material	blasted aluminium



suitable profiles

suitable covers

C22

C23

C23

R4 bk R4

C2 C11

C24

#### Z4 / Z4\_bk

#### Endcap made of anodized aluminium

Suitable for profiles R6 and R6\_bk in combination with covers C2, C3, C11, C22, C23 and C24.



Article number	LA402DX00	LA402DXB0
net weight [kg per piece]	0,011	0,011
material	anodized aluminium	anodized aluminium black



CE

#### **Z5** Endcap made of blasted aluminium

Suitable for profile R27 in combination with covers C4, C12 and C13.



### Article number LA402EZUS net weight [kg per piece] 0,005 material blasted aluminium



#### **Z6** Endcap made of blasted aluminium

Suitable for profile R26 in combination with cover C5.  $\label{eq:scalar}$ 





Scale: 1:2

Article number	LA403EX00
net weight [kg per piece]	0,008
material	blasted aluminium





#### Z7 / Z7\_bk Endcap made of blasted/anodized aluminium

Suitable for profiles R8 and R8\_bk in combination with covers C2, C11, C22, C23 and C24.



LA451DX00	LA451DXB0
0,003	0,003
blasted aluminium	anodized aluminium black
	DIGCK
	0,003



#### **Z8** Endcap made of blasted aluminium

Suitable for profile R28 in combination with covers C4, C12 and C13.



Article number	LA451EZUS
net weight [kg per piece]	0,004
material	blasted aluminium



#### **Z9** Endcap made of blasted aluminium

Suitable for profile R28in combination with cover C5.



Article number	LA453EX00
net weight [kg per piece]	0,009
material	blasted aluminium



Scale: 1:2



#### **Z10**

#### Endcap made of blasted aluminium

Suitable for profile R10 in combination with cover C10.



27,03	\$
Sc	ale: 1:2

m		C E RoHS
Article number	LA501CX00	suitable profiles
net weight [kg per piece]	0,005	R10
material	blasted aluminium	
		suitable covers
		С9

#### Z11 Endcap made of blasted aluminium

Suitable for profile R12 in combination with cover C6.





Scale: 1:2

net weight [kg per piece] 0,009
material blasted aluminiu



#### Z12 Endcap made of anodized aluminium

Suitable for profile R14 in combination with cover C7.



Scale: 1:2

Article number	LA601GZUS
net weight [kg per piece]	0,004
material	anodized aluminium





#### Z13

#### Endcap made of blasted aluminium

Suitable for profile R15 in combination with cover C8.



Article number	LA651HX00	suitable profiles
net weight [kg per piece]	0,005	R15
material	blasted aluminium	
		suitable covers

#### Z14 Endcap made of POM

Suitable for profile R18 in combination with covers C9 and C10.





CE RoHS

C8

#### **Z15** Endcap made of blasted aluminium

Scale: 1:2

Suitable for profile R18 in combination with covers C1.

Article number	LA203CX00
net weight [kg per piece]	0,001
material	blasted aluminium







R18

suitable profiles
# Z16 / Z16\_bk

#### Endcap made of POM

Suitable for profiles R3 and R3\_bk in combination with covers C2, C11, C22, C23 and C24.



Article number	LP301DX00	LP301DXB0
net weight [kg per piece]	0,0005	0,0005
material	POM white	POM black



#### **Z17** Endcap made of POM

Suitable for profile R27 in combination with cover C5.



Article number	LP403EX00
et weight [kg per piece]	0,003
naterial	POM white



# Z18 / Z18\_bk

#### Endcap made of blasted/anodized aluminium





Article number	LA401DX00	LA401DXB0
Net weight [kg per piece]	0,003	0,003
material	blasted aluminium	anodized aluminium black



suitable profiles



#### Endcap made of blasted aluminium

Suitable for profile R11 in combination with coversn C9 and C10.



Article number	LA202CX00
net weight [kg per piece]	0,0006
material	blasted aluminium





Suitable for profiles R3 and R3\_bk in combination with covers C3.



Article number	LA303DX00	LA303DXB0
net weight [kg per piece]	0,002	0,002
material	blasted aluminium	anodized aluminium black



CE

CE

RoHS

#### **Z34** Endcap made of blasted aluminium

Suitable for profile R26 in combination with covers C14 and C15.



Article number	LA411EZUS	suitable profiles
net weight [kg per piece]	0,005	R26
material	blasted aluminium	
		suitable covers
z		C14 C15

Scale: 1:2

23



C C Polis

## Z35

#### Endcap made of blasted aluminium

Suitable for profile R27 in combination with covers C14 and C15.



n		C C ROHS
Article number	LA412EZUS	suitable profiles
net weight [kg per piece]	0,008	R27
material	blasted aluminium	
6		c14 C15
Scale: 1:2		

#### **Z36** Endcap made of blasted aluminium

Suitable for profile R28 in combination with covers C14 und C15.





Scale: 1:2

29

Scale: 1:2

ર્દ્ર

#### **Z39** Endcap made of blasted aluminium

Suitable for profile R29 in combination with covers C18 and C19.









### Endcap made of blasted aluminium

Suitable for profile R30 in combination with covers C18 and C19.



Article number	LA482KX00	suitable profiles
net weight [kg per piece]	0,009	R30
material	blasted aluminium	
		suitable covers
sc 29		C18 C19

#### Z41 / Z42 Endcap made of anodized aluminium

With or without hole. Suitable for profile R31 in combination with covers C20 and C21.

with hole







Scale: 1:2





CE RoHS

# Z49 / Z49\_bk

Endcap made of blasted/anodized aluminium Suitable for profiles R8 and R8\_bk

in combination with cover C3.



Article number	LA453DX00	LA453DXB0
net weight [kg per piece]	0,003	0,003
material	blasted aluminium	anodized aluminium black



Scale: 1:2



C3



#### **Z57 / Z57\_bk** Endcap made of POM

Suitable for profiles R33 and R33\_bk in combination with covers C16, C17 and C25.



Article number	LP704JX00	LP704JXB0
net weight [kg per piece]	0,0005	0,0005
material	POM white	POM black





Scale: 1:2

## Z58 / Z58\_bk Endcap made of POM

Suitable for profiles R34 and R34\_bk in combination with covers C16, C17 and C25.





Scale: 1:2

Article number	LP705JX00	LP705JXB0
net weight [kg per piece]	0,0007	0,0007
material	POM white	POM black



#### Z59 / Z59\_bk Endcap made of POM

Suitable for profiles R33 and R33\_bk in combination with covers C27 and C28.





Scale: 1:2

Article number	LP714JX00	LP714JXB0
net weight [kg per piece]	0,0005	0,0005
material	POM white	POM black





# Z60 / Z60\_bk

#### Endcap made of POM

Suitable for profiles R34 and R34\_bk in combination with covers C27 and C28.



Article number	LP715JX00	LP715JXB0
net weight [kg per piece]	0,0007	0,0007
naterial	POM white	POM black



## Z63 / Z63\_bk Endcap made of anodized aluminium

Suitable for profiles R37 and R37\_bk in combination with covers C30 and C31.



Article number	LA681NX00	LA681NXB0
net weight [kg per piece]	0,003	0,003
material	anodized aluminium	anodized aluminium black

CE	RoHS
	suitable profiles
R37	R37 bk
	suitable covers
C30	C31

suitable profiles

suitable covers

C8

## Z27

#### Ground connector made of galvanized steel



Article number	MS651HZUS	
net weight [kg per piece]	0,011	R1
material	galvanized steel	

#### Z21

#### Linear connector made of aluminium

Suitable for profiles R2, R2\_bk, R6, R6\_bk, R8, R8\_bk, R12, R14, R29, R30, R31 and R36.



MA101ZZUS		SL
0,002	R2	
blasted aluminium		
	R14	R
	0,002	0,002 <b>R2</b>



#### **Z22**

#### Linear connector made of aluminium

Suitable for profile R15.



Article number	MA102ZZUS
net weight [kg per piece]	0,003
material	blasted aluminium



## Z45

#### Linear connector made of aluminium

Suitable for profiles R26, R27 and R28.



Article number	MA104ZZUS
Net weight [kg per piece]	0,0064
material	blasted aluminium





#### Z28 Wire suspension

Wire suspension (2 pieces), including ceiling mounting M8 x 1, 0,8 mm corrosion-resistant steel cable galvanized, wire length = 2m.



Article number	MA103ZZUS
net weight [kg per piece]	0,065
maximum workload [kg per set]*	30
wire length [m]	2
Diameter rope [mm]	1,2
material	galvanized steel

suitable profiles R2 **R8** R12 R29 R30 R15

R14 R31 R8 R37 R2 R37

RoHS suitable profiles **R8** R14 R15 R28 R29 R27 R30 R31 R2 R8

**Z20** 

#### Swing connector 0-90°

Suitable for profiles R2, R2\_bk, R8, R8\_bk, R14, R15, R27, R26, R28, R29, R30 and R31.



	Scale: 1:2
Ø <b>30</b>	28

Article number	MA100ZZUS
net weight [kg per piece]	0,012
material	anodized aluminium



Z55

#### Swing connector 0–90° with mounting clip Z24

Suitable for profiles R11 and R18.





Article number	MA201ZZUS
net weight [kg per piece]	0,013
material	aluminium + 1.4310

## **Z56** Swing connector 0–90° with mounting clip Z26

Suitable for profiles R2, R2\_bk, R12, R26, R27 and R28.





Article number	MA401ZZUS
net weight [kg per piece]	0,014
material	aluminium + 1.4310



R18

R11

#### Built-in spring for recess profile

Suitable for profiles R6 and R6\_bk.



		_
Article number	MS401DZUS	suitable profiles
net weight [kg per piece]	0,026	R6 R6
material	galvanized steel	БК
		-

#### Z29

#### Built-in spring for the built-in profile

Suitable for profiles R27, R30 and R36. Mounting plate incl. 2 swing springs for easy mounting.



Scale: 1:2

#### Z30 Mounting bracket 0–90°

Suitable for profiles R26, R27, R28, R29, R30 and R31.



net weight [kg per piece]	0,011	R2
material	galvanized steel	

MI402EZUS

MI450ZZUS

galvanized steel

0,005

Article number

Article number

material

net weight [kg per piece]



Ce	ROHS		
	suitable	e profiles	
R26	R27	R28	R29
R30	R31		

#### **Z23** Mounting clip made of blasted aluminium

Suitable for profiles R6, R6\_bk, R14, R31 and R36.

Ŷ



Scale: 1:2

Article number	MA601GZUS
net weight [kg per piece]	0,003
material	blasted aluminium





## Mounting clip made of austenitic steel

Suitable for profiles R11 and R18.



Article number	MI201ZX00	
net weight [kg per piece]	0,001	R11
material	steel	



## Z25 / Z25\_bk Mounting clip made of austenitic steel

Suitable for profiles R1, R3, R3\_bk, R4, R4\_bk, R8, R8\_bk R29 and R30.



Scale: 1:4



MI301ZX00	MI301ZXB0
0,0012	0,0012
Stahl	blackened steel
	0,0012



#### **Z26** Mounting clip made of austenitic steel

Suitable for profiles R2, R2\_bk, R12, R26, R27 and R28.











suitable profiles

### Z33 Mounting clip made of POM

Suitable for profile R19.





rticle number	MP302ZX00
et weight [kg per piece]	0,0012
terial	POM white

## Z43\_bk Mounting clip made of POM

Retaining clip suitable for profile R31.





Article number	MP851LXB0
net weight [kg per piece]	0,0012
material	POM black



#### Z44 MULTI PLUG Mounting clip

Multi-clip for many applications. angle range: -90 +170 degree (free selectable) packaging unit: 2 pieces Suitable for profiles R26, R27 and R28.

Article number	MI421ZX00
Nettogewicht [kg pro Set]	0,016
material	galvanized steel









#### Application examples for MULTI PLUG Mounting clip



#### SMART PLUG Mounting clip

Suitable for profiles R11 and R18.





#### Z51

#### **SMARTPLUG** Mounting clip

Suitable for profilesR1, R3, R3\_bk, R4, R4\_bk, R8, R8\_bk, R29, R33, R33\_bk, R34 and R34\_bk.







#### Z52

#### **SMART PLUG** Mounting clip

Suitable for profiles R2, R2\_bk, R12, R26, R27 and R28.





#### SOFT CLICK Mounting clip made of austenitic steel

Suitable for profiles R11 and R18.









# R11 R18



#### SOFT CLICK Mounting clip made of austenitic steel

Suitable for profiles R1, R3, R3\_bk, R4, R4\_bk, R8, R8\_bk, R33, R33\_bk, R34 and R34\_bk.



Scale: 1:2





suitable	profiles
----------	----------

R1	R3	R4	R8
R33	R34	R3 bk	R4 <sub>bk</sub>
R8 bk	R33 bk	R34 bk	

#### **Z46 Mounting pin**

Suitable for profiles R37 and R37\_bk.





Scale: 1:1

Article number	MS681NX00
net weight [kg per piece]	0,0035
material	steel + aluminium



**T2 Drilling template** 

Suitable for profiles R37 and R37\_bk.



Article number	MT681NX00
net weight [kg per piece]	0,155
material	aluminium + <u>HC</u>







**Impressum:** © 2024 *RETONE*® Industries GmbH, Inzell, Germany · Responsible for the content: Alfons Plereiter, Michaela Keilhofer Conception, text, layout: Chytra-Egger Artdepartment, www.chytra-egger.at, Bergheim/Salzburg & www.inspiranto.com, Dominik Mayer, Salzburg · Photos: Chris Rogl, Adobe Stockphotos, Symbolfotos · 3D renderings: Roger William, www.williamdesign.de, Munich · Image editing: Marcel Chytra-Egger, revision & printing: Mirela Danzer, MDesign Grabenstätt. The technical information in this catalog corresponds to the status at the time of printing and was determined to the best of our knowledge. Still keep it We are prepared for errors and misprints. The information about our products serves as a more detailed description of the item, but is not guaranteed Properties according to §459 BGB, if they are not expressly designated as such. We reserve the right for changes in favor of technical progress. Illustrations / Drawings: All photos, graphics and line drawings of the catalog are subject to copyright. Our general terms and conditions of business and delivery apply, which can be downloaded from www.retone.de can be visited. Printing and typesetting errors reserved.



#### **RETONE®** Industries GmbH

Traunsteiner Straße 150 83334 Inzell/Germany **T** +49 (0) 866 599 99 690 **F** +49 (0) 866 599 99 699 office@retone.de **www.retone.de**